

Scope of the approval - Manufacturer of material in accordance with PER 2016/1105, Schedule 2, Part 4, Para. 31 (8)

Annex to certificate no. PER-0168-QS-M 3235327/2023/MUC-01 von / dated 2023-01-30

Rohrwerke Maxhütte GmbH Name: Franz-Kunze-Straße 1

Street:

Manufacturer:

City: DE-92237 Sulzbach - Rosenberg Country: Date: Page rev. 0 DE 2023-01-30 1 of 2

Competent Body of TUV SUD BABT Unlimited

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No.	Material Designation	Material Specification		Delivery	Description		Dim		nensions		eight	Requirements Technical Rules		Report no. C-3687332 PER-23
	Material Grade			Condition	Product	Thickness		Diameter		1=t				dated 2023-01-30
						[mm]		[mm]		2=kg				uated 2023-01-30
		Spec.	No.	Code		from	to	from	to	↓	value	Spec.	No.	Remarks
1	2	3a	3b	4	5	6a	6b	7a	7b	8a	8b	9a	9b	10
01	P195TR1*) (1.0107), P235TR1*) (1.0254), P265TR1*) (1.0258) P195TR2 (1.108), P235TR2 (1.0255), P265TR2 (1.0259)	EN	10216-1	N/CR	seamless tubes	2	13	21,3	139,7					*) To fulfil essential safety requirements of PER Schedule 2, for each material acc. to non designated standards a Particular Material Appraisal (PMA) is mandatory.
02	P195GH (1.0348), P235GH (1.0345), P265GH (1.0425) 20MnNb6 (1.0471), 16Mo3 (1.5415) 8MoB5-4 (1.5450), 14MoV6-3 (1.7715), 10CrMo5-5 (1.7338) 13CrMo4-5 (1.7335), 10CrMo9-10 (1.7380) 11CrMo9-10 (1.7383),	EN	10216-2	N/CR N/CR N/CR N/CR NT/QT NT/QT QT	seamless tubes	2	13	21,3	139,7					
03*)	L245NE, L290NE, L360NE	EN ISO EN	3183 10208-2	N	seamless pipe	2	13	21,3	139,7					
04	P215NL (1.0451), P265NL (1.0453)	EN	10216-4	N	seamless tubes	2	13	21,3	139,7					
05	P275NL1 (1.0488), P275NL2 (1.1104), P355N (1.0562), P355NH (1.0565), P355NL1 (1.0566), P355NL2 (1.1106) P460N (1.8905), P460NH (1.8935) P460NL1 (1.8915), P460NL2 (1.8918)	EN	10216-3	N	seamles tubes	2	13	21,3	139,7					
06*)	E235 (1.0308), E355 (1.0580)	EN	10305-4		cold drawn tubes for hydraulic and pneumatic power systems	2	10	14	80					For the use of materials acc. to column 2 till 4 the regulations and limits of the respective standards have to be observed.
07*)	Grade A, B, C	ASME ASTM	SA-106 A 106	N, CR	seamles pipe	2,6	13	33,7	114,3					The specific material operating conditions have to be approved by the pressure equipment manufacturer or respectively by
08*)	T5, T11, T22	ASME ASTM	SA-213 A 213	NT	seamless tubes	2,6	13	33,7	114,3					the Approved Body in charge.
	1	1	1	<u> </u>		<u> </u>	1	1	1	1				

Explanation:

AT = solution annealed NT = normalized and tempererd N = normalized S = stress relieved TM = thermo-mech. treated U = not annealed

QT = quenched and tempered CR = temperature controlled hot formed (controlled rolled) A = annealed AR = as rolled

a = material designation in column 10 **b** = condition in column 10 **c** = object in column 10

 \mathbf{d} = dimensions acc. to technical rules \mathbf{e} = weight acc. to technical rules \mathbf{f} = technical rules reference column 10

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Competent Body of TUV SUD BABT Unlimited

No.	Material Designation Material Grade			· · · · · · · · · · · · · · · · · · ·	Dimensions Thickness Diam			ns Wo		eight	Requirements Technical Rules		Report no. C-3687332_PER-23 dated 2023-01-30	
						[mm]		[mm]		2=kg				dated 2023-01-30
		Spec.	No.	Code		from	to	from	to	\downarrow	value	Spec.	No.	Remarks
1	2	3a	3b	4	5	6a	6b	7a	7b	8a	8b	9a	9b	10
10*)	P5, P11, P22 Grade 6	ASME ASTM ASME ASTM	SA-335 A 335 SA-333 A 333	NT N	seamles pipe	2,6	13	33,7	114,3					*) To fulfil essential safety requirements of PER Schedule 2, for each material acc. to non designated standards a Particular Material Appraisal (PMA) is mandatory.
														For the use of materials acc. to column 2 till 4 the regulations and limits of the respective standards have to be observed. The specific material operating conditions have to be approved by the pressure equipment manufacturer or respectively by the Approved Body in charge.

Explanation:

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